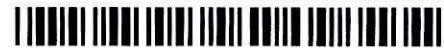




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3245-11
Job Sheet 181097



Part No: D3245-11

Job Qty: 8 ea

Part Name: Gasket 9.01



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 8/3/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEET 7 IPP B 04.12.06 Made in-house KJ/JLM IPP Rev:C ecn 1052/water jet 07-11-05 DD
verified :EC IPP Rev:C 12.11.07 PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Waterjet		SC 8/07/21
100	Waterjet	8 pcs	8/3/18	8/3/18	0.00	0.22	Waterjet1		SC 8/07/21
110	QC	8 pcs	8/3/18	8/3/18	0.00	0.00	QC2 Waterjet-1		SC 8/07/21
120	QC	8 pcs	8/3/18	8/3/18	0.00	0.00	QC8-2	DAS 38	
130	Packaging	8 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3	Start 6 9-89	JUL 23 2018
140	QC21-SA	8 Ea	8/3/18	8/3/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Cut as per Dwg D3245

DAS
21
9-89

JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3245	Gasket	.3504 sf (.0438 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3245	0	50	0

Part Specifications

Specifications could not be found.

Plex 7/20/18 9:48 AM dart.lacelle.linda

Work Order: _____ Part No. _____ NCR No. _____		AGAINST DEPARTMENT/PROCESS Cross tube ☐ Skid-tube ☐ Water Jet ☐ Engineering ☐ Small Fab ☐ Machining ☐ Prod. Eng. Coord. ☐ Quality ☐ Finishing ☐ Thermoforming ☐ Rec/Store/Packaging ☐ Other ☐ Composite ☐ Large Fab ☐ Supplier ☐	
Date : _____ Step #: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	
Description Work Order Deviation			
Container No: S094816 Part: D3245 - 11 Job No: 181097 Serial No/Batch: S094816 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____			
DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Date: 07/21/18			
Root Cause			
Environment	No Re-verification	Pressure	Broken/Unapproved Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes
Design	Operator	Bending	
Doc/Data	Offset/Setup	Centre Line	
Equip/Tooling	Supplier	Cracks	
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	
Material	Use for Testing	Cuffs	
Internal Transport	Poor Information	Crushing	
Tribal Knowledge	Rushing	Heat Treat	
LOA	Product Improvement	Wave/Twist in Tube	
Substation	Process Improvement	Marks/Chatter	
Past Expiry Date	Manufacturing Process		
Misidentified	Past Due		
OTHER : _____			
MRB (QSI042) Approval			

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	